



Stelly Machine Tool, Inc
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We are pleased to quote the following for your consideration

TOYODA FV 1680 CNC VERTICAL MACHINING CENTER

THE YEAR	2015
MFG	Toyoda
MODEL	FV 1680

SPECIFICATIONS:

Table Size	68.9" x 31.5"
Number of Tables	1
Weight on Table	4850 LBS.
Spindle Nose to Table	7.8" – 39.4"
X-Axis Travel	63"
Y-Axis Travel	31.5"
Z-Axis Travel	31.5"
Rapid Traverse X,Y,Z	945, 708, 708 IPM
Cutting Feed Rate	2362 IPM
Spindle Speed	6000 RPM
Spindle Taper	Cat 50
Number of Gear Ranges	2
Main Motor	35 HP
Automatic Tool Changer	40 Tool ATC
Tool Diameter	5.0"-9.0"
Tool Length	11.8
Tool Weight	33 LBS.
Machine Weight	35,273 LBS.

Equipped With:

4th Axis Rotary Table

Geared Head, Box Ways

Rigid Tapping

Chip Conveyor

Fanuc Oi-MD CNC Control

Hand Held Manual Pulse Generator

Thru Spindle Coolant

All Manuals